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Extruder Preventative Maintenance

- Lubricate motor. Note that some motors are supplied with sealed bearings.
- Voltage / Amperage check on motor.
- Tighten all wire terminals.
- Clean and check motor starter and contactor contacts.
- Check safety switches.
- Inspect blower operation
- Check heater bands condition and connections
- Check voltage and amperage of heater bands
- Inspect condition of gear box
- Check oil condition
- Inspect for leaks
- Clean unit.